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YOUR CUSTOM PRINTING & PACKAGING PARTNER FOR SMALL AND MEDIUM BUSINESSES



Product Image











40OVER4

40OVER4

40OVER4

40OVER4

Lenticular World
 Enduraline
 10%
 20%
 URL

LPI



40OVER4

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1

1

1 30-50 cm

2

`00 4OVER4 FAQ FAQ[11] 00 3D`

DPLenticular^[12]

- 10 °C
- 24 N/25 mm
- -40 °C +150 °C
- 2

UV



3 LPI

According to 4OVER4^[13]  LPI DPI
 720 300 dpi



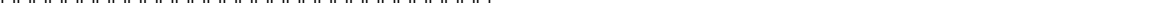
Figure 6.3

Figure 6.3 shows the results of the 3D printing process. The image displays two square-shaped objects with a vibrant, wavy, multi-colored pattern. These objects are placed on a light-colored surface, with one resting on a silver laptop. The background includes a small potted plant and a wooden coaster. The text below the image refers to the ISO 20793:2024^[18] standard and mentions a 4D printing process.



Figure 7

Figure 7 shows the results of the 7D printing process. The image displays a stack of square-shaped objects with a vibrant, wavy, multi-colored pattern. These objects are placed on a wooden surface, surrounded by cardboard boxes and brown paper, suggesting they are being prepared for shipping or packaging. The text below the image mentions the ONE standard.

Plastic ^[19] 



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- 21 CFR 175.125 FDA

[eCFR Title 21^{\[25\]}](#)).

- [CPSC](#) [ASTM F963](#) [CPSC^{\[26\]}](#)).
- **EU** [EU 2025/40 PPWR](#) [12 2026 2026](#) [EU European Sealing^{\[27\]}](#) [European Sealing^{\[27\]}](#)
- [SB 343](#) [4 2026 2026](#) [14 2026](#) [2026](#) [Strategic Packaging Insights^{\[28\]}](#) [PET](#)

[PW Consulting^{\[29\]}](#) [USD 314.48](#) [USD](#) [29.95%](#) [2025](#) [3D](#)

[↑](#)

- [20-22](#)
- [40 LPI](#) [18 pt](#) [75 LPI](#) [12 pt](#) [100 LPI](#) [8 pt](#)
- [ISO 20793:2024](#) [ISO 20793:2024](#)
- [USD 314.48](#) [USD](#) [29.95%](#) [2025](#) [3D](#)
- **EU** [PPWR](#) [12 2026 2026](#)

[↑](#)

[1](#) [LPI](#)

^[1]Alora Packaging [↵](#)

[4] 4OVER4 [↵](#)

^[5]Lenticular World [↵](#)

^[6]Enduraline [↵](#)

^[7]4OVER4 [↵](#)

^[8]Owl3D [↵](#)

^[9]World3D LPI LPI [↵](#)

^[10]ISO/TS 20328:2016 [↵](#)

^[11]4OVER4 FAQ FAQ [↵](#)

^[12]DPLenticular [↵](#)

^[13]4OVER4 FAQ FAQ [↵](#)

^[14]World3D [↵](#)

^[15]World3D [↩](#)

^[16]Kodak [↩](#)

^[17]Reddit [↩](#)

^[18]ISO 20793:2024 [↩](#)

^[19]ONE Plastic [↩](#)

^[21]4OVER4 [↩](#)

^[25]eCFR Title 21 [↩](#)

^[26]CPSC [↩](#)

^[27]European Sealing [↩](#)

^[28]Strategic Packaging Insights [↩](#)

^[29]PW Consulting [↩](#)

Product Option